# Your Global Equipment and Processing Solution Instantizing of a Non-Soluble Nutritional Supplement

x(Q3 = 10%) μm x(Q3 = 50%) μm x(Q3 = 90%) μm

31.54

66.80

194.02

85.37

208.70

96.61

139.51

342.30

155.54

352.74

Powder using Top Spray Processing

VECTO

Produc Raw Material

Trial 1 (water) Trial 2 (Binder 1)

Trial 3 (Binder 2)

Trial 4 (Binder 1 + Binder 2)

## The Process...

FREUND

Nutritional supplements are essential macronutrient that helps build muscle, repair tissue, make enzymes and hormones. With a rising demand for healthier ingredients and cleaner processes, supplements can be added to foods, beverages, and more all while still eating a healthy and balanced diet.

The starting raw material powder is not soluble in water, so the following series of trials contributes to the development of a "Instantizing for Suspension" top spray granulation process to increase the flowability and suspension characteristics in a solution while using a variety of natural binding agents.

11.72

28.89

55.55

36.68

72.36

#### 50 100 200 Particle Size x / µm

### General Information...

2.0

Distribution Density q<sub>3</sub>\* 71

0.5

0.0

- ✓ VFC-LAB 3 FLO-COATER<sup>®</sup>
  - 1.2mm Nozzle
  - 3.4mm Air Cap
  - Conidur Plate
  - Pleated Polyester Filters

#### Parameters...

Trial 4

Batch Size:

Solution:

Airflow:

Inlet Air:

Spray Rate:

Spray Time:

Yield:

2 kg Binder 1 + Binder 2 60 - 65 cfm Atomization Air: 16 - 20 psi 55° C Product Temp: 30° C Solution Amount: 1.8 kg 25.2 g/m 96 min 92%

### The Conclusion...

The binder formulation plays a crucial component in keeping the nutritional supplement dispersed and suspended for sustained periods of time.

The binder formulation changes the viscosity of the material slightly, allowing the larger particles to remain suspended.





Case Study:

